

Date: Thursday, 02/04/2009 2:28:48 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: GASKET
<b>Job Number</b>	: 46885		
<b>Estimate Number</b>	: 12716		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D353635
<b>This Issue</b>	: 02/04/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3536 REV A
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 43229	<b>Drawing Revision</b>	: A
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 10/04/2009
<b>Checked &amp; Approved By</b>	: <u>JUL 09-04-03</u>	<b>Qty:</b>	12 Um: Each
<b>Comment</b>	: Est Rev:A New Issue 07-02-14 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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**Comment:** Qty.: 0.7156 sf(s)/Unit Total : 8.5873 sf(s)

NEOPRENE SHEET 0.063

Batch: 111015 B 9-4-14

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: A

Prog Rev: A B 9-4-14

2-Deburr if necessary



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 9-4-14

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S 09/04/15 (+12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: FA 515

A 09/04/15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 02/04/2009 2:28:48 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46885

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mk*  
09-04-15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> <u>46885</u>
<b>Description:</b> Gasket		<b>Part Number:</b> D3536-35
<b>Inspection Dwg:</b> D3536	<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	23.25	X			
19.75	+/-0.030	19.75	X			
17.75	+/-0.030	17.75	X			
14.25	+/-0.030	14.25	X			
9.50	+/-0.030	9.50	X			
4.75	+/-0.030	4.75	X			
2.00	+/-0.030	2.000	X			
6.00	+/-0.030	6.00	X			
6.75	+/-0.030	6.75	X			
0.30	+/-0.030	.303	X			
0.30	+/-0.030	.307	X			
1.89	+/-0.030	1.886	X			
Ø0.19	+0.005/-0.001	.193	X			
0.063	+/-0.010	.061	X			

<b>Measured by:</b> <u>RB</u>	<b>Audited by:</b> <u>S</u>	<b>Prototype Approval:</b>	N/A
<b>Date:</b> <u>9-4-14</u>	<b>Date:</b> <u>09/04/15</u>	<b>Date:</b>	N/A

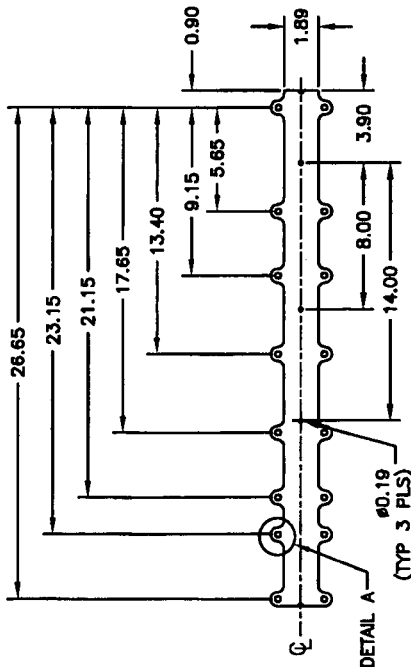
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	<u>[Signature]</u>

**DART**

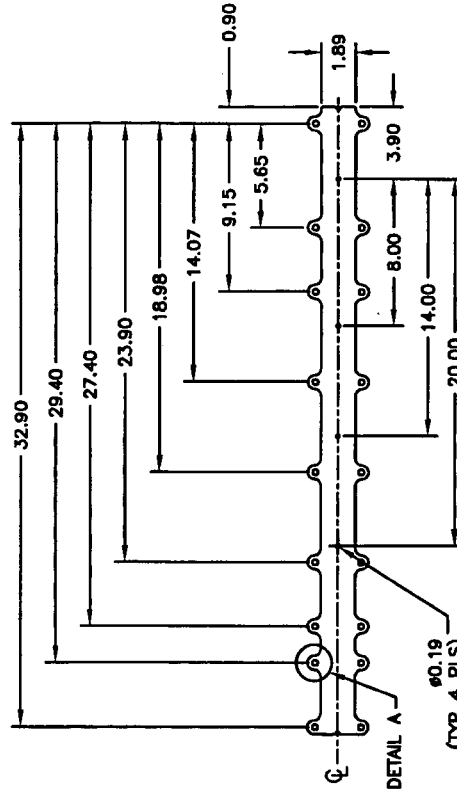
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CHECKED <b>PH</b>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3536</b>	REV. A SHEET 1 OF 6
DATE <b>06.10.25</b>	TITLE <b>GASKET</b>		SCALE 1:10
<b>A</b>	<b>06.10.25</b>	<b>NEW ISSUE</b>	

RELEASED

09.02.12 *[Signature]*



**D3536-11 GASKET**



**D3536-13 GASKET**

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *46885*

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
  - 2) FINISH: NONE
  - 3) PART IS SYMMETRICAL ABOUT  $\phi$
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES
  - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
  - 7) SEE PAGE 6 FOR DETAILS AND SECTION

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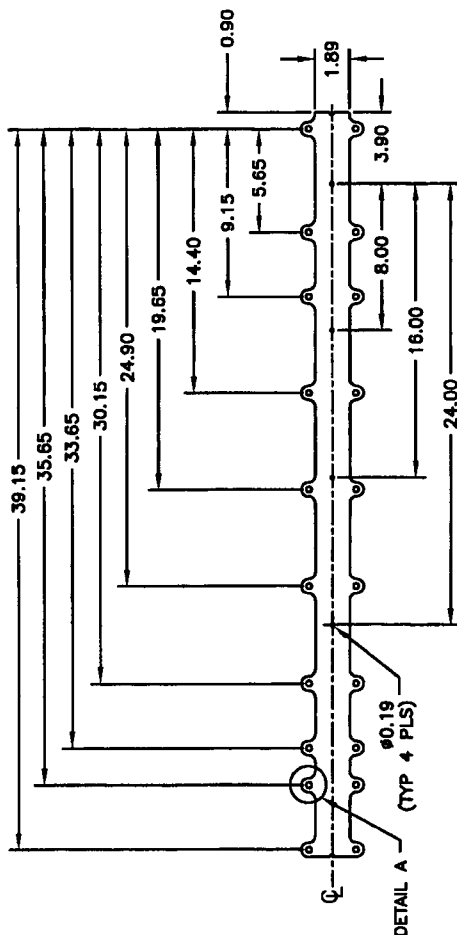
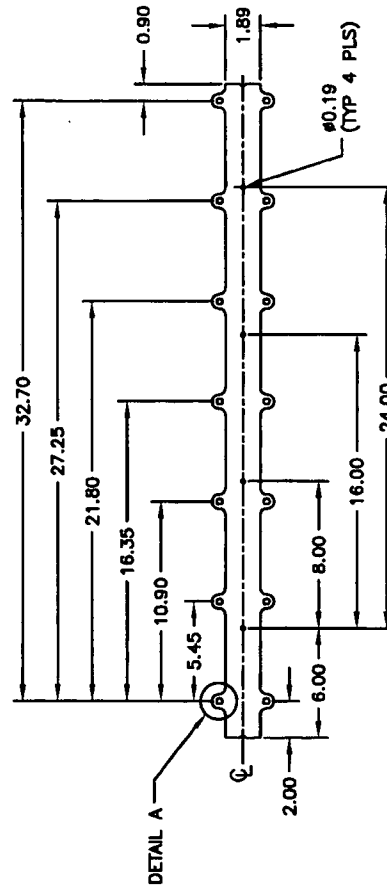
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DATE <b>06.10.25</b>	TITLE <b>GASKET</b>		SCALE 1:10

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**D3536-15 GASKET****D3536-21 GASKET**

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NO. **16885**

**NOTES**

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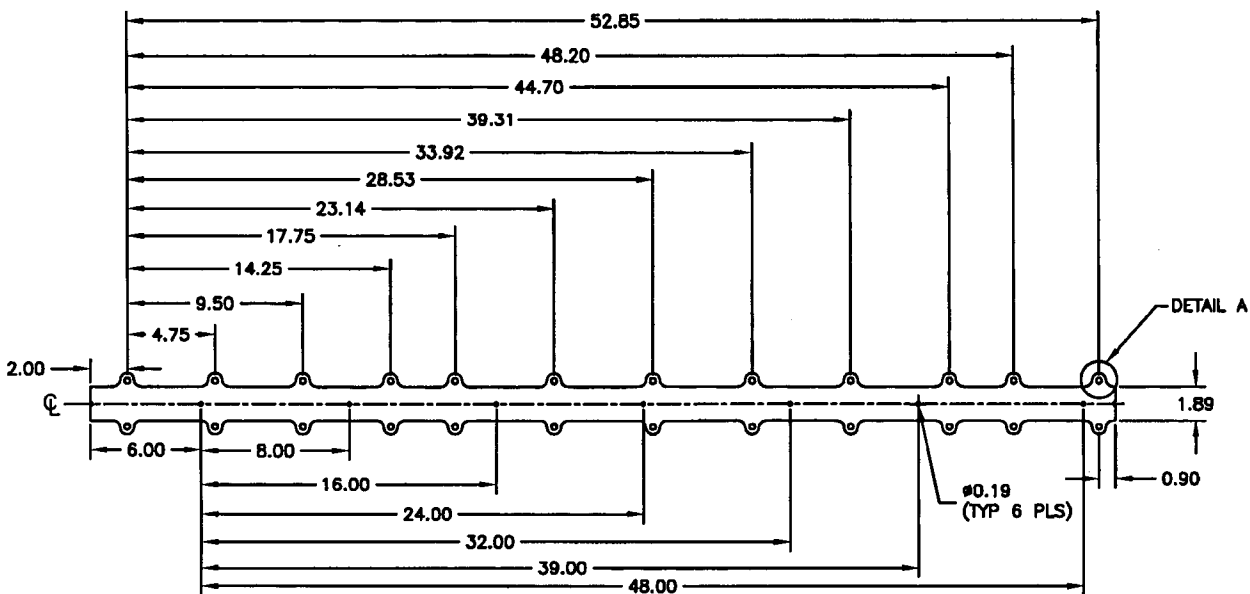
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		TITLE	GASKET	SHEET 3 OF 6
		SCALE	1:10	

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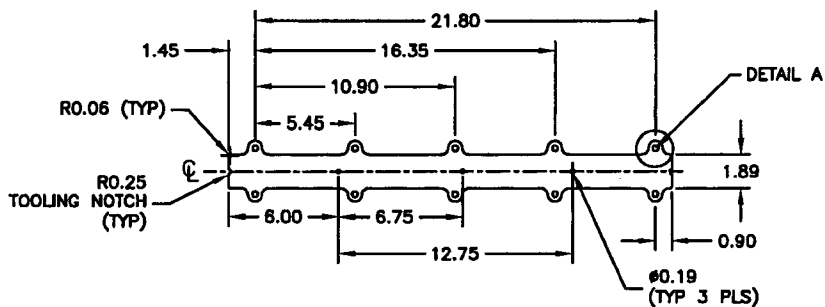


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**NOTES**

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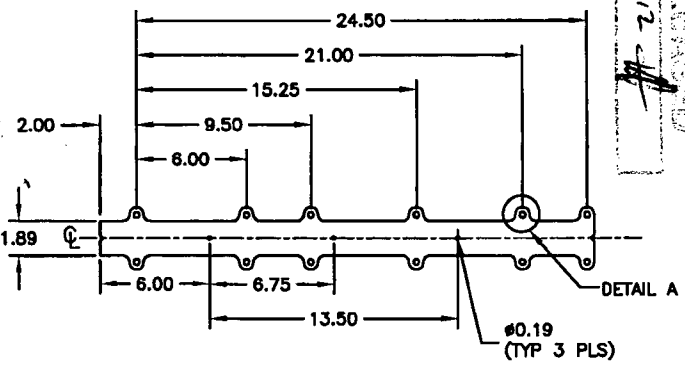
**D3536-25 GASKET**



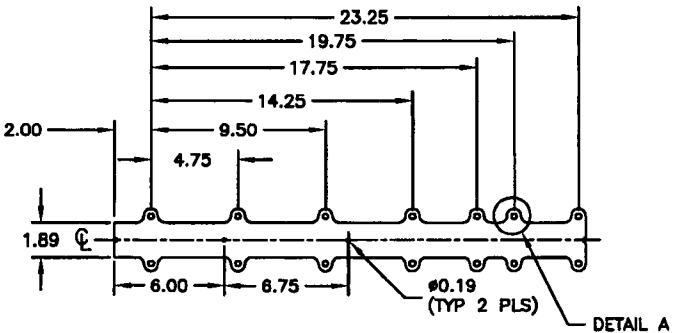
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DATE	06.10.25	TITLE	D3536	SHEET 4 OF 6	
			GASKET	SCALE	1:10

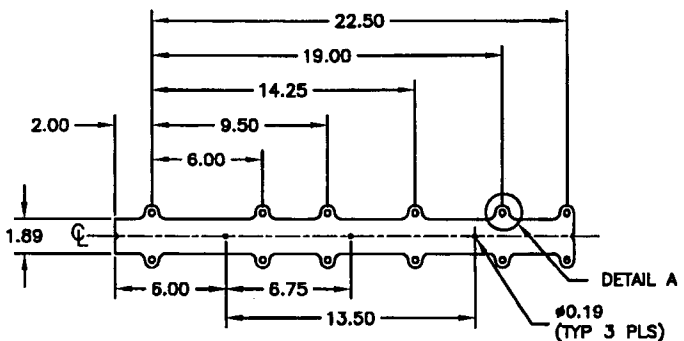
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**D3536-33 GASKET**



**D3536-35 GASKET**



**D3536-31 GASKET**

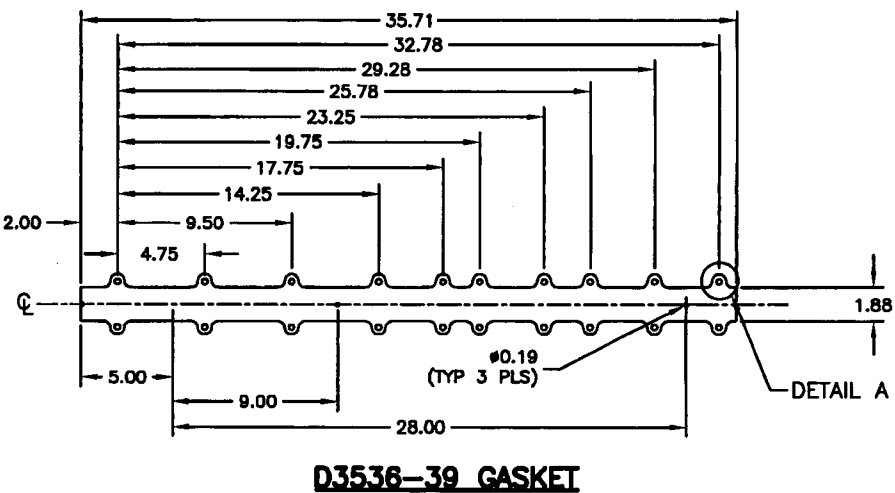
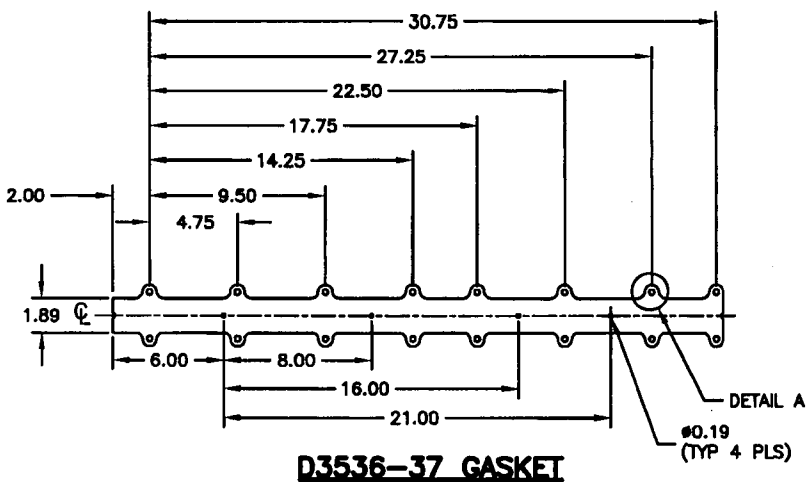
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07.02.12



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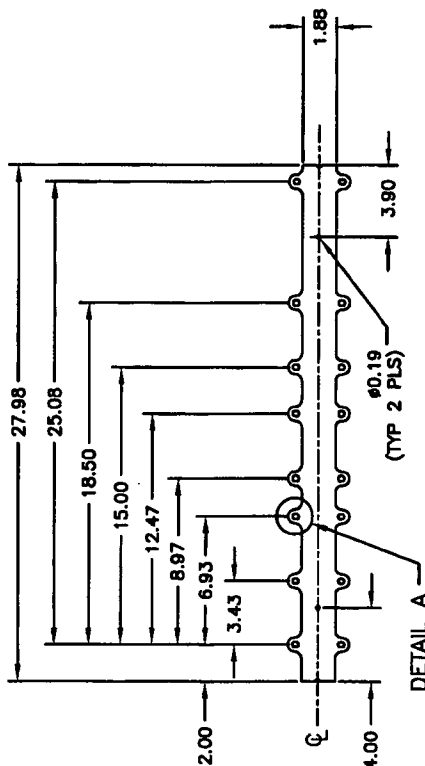
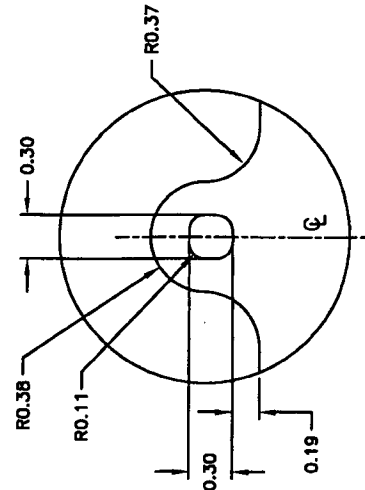
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DATE <b>06.10.25</b>		TITLE <b>GASKET</b>	SCALE <b>1:10</b>

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**DETAIL A**



**D3536-41 GASKET**

**NOTES**

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